

Technical Data Sheet

AA136
Vindu Seal

Product description

Solvent borne sealer for dipping of exterior constructions, has very good penetration into the wood. Gives very slight grain raising, reduces moisture absorption and grain raising with the following layers.

WARNING! There is a possible risk of spontaneous combustion from saturation of brushes and/or wiping cloths.

Product data

Solid content:	16 ±1	[weight %] theoretical	
Specific gravity:	820 ±30	[kg/m ³]	test performed at 23 °C
Frost sensitive:	No		
Storing:	12 months	At 0-30 °C	Storing at higher temperature reduces shelf life, do not expose to direct sunlight To achieve the best result and consistency follow the application and surface temperatures given in Schedule of Application for each specific technology and production line.
Process Temperature:	18-30 °C		

Mixing/Application

Recommended application method	Hardener	Amount hardener [Parts by vol]	Dilutant	Application viscosity	Application amount [g/m ²]	Notes
Dipping/Flow coating			AT057	De. Viscosity	50-100	
Conventional spraying			AT057	De. Viscosity	50-100	
Stir well before use!						
Cleaning:	AT057 NT019					

Drying

Method	Drying condition	Drying time	Notes
Air Drying	Room temp 20 °C	> 24 h	
Air Drying	30-40 °C	3-4 h	

All kind of drying requires good ventilation and circulation

Do not stack before surface temperature below 30 °C

Exterior products: should not be exposed to water, water condensation or temperatures below 0 °C with in 48 h after application

Curing

UV-dose	Min UV dose [mJ/cm ²]	Rec min Peak. [mW/cm ²]	Min UV dose [mJ/cm ²]	Rec min Peak. [mW/cm ²]
	Hg lamps (280-320 nm)	Hg	Ga lamps (390-450 nm)	Ga
Full cure	N/A		N/A	
Semi cure	N/A		N/A	

Note - Required Peak/Energy is depending on several factors, such as substrate, amount of application, number of layers and type of UV oven / reflectors. Recommended Peak/Energy values will be stated in the finishing instruction/process control submitted by technician.

General information

According to Swedish legislation we provide information regarding dangerous materials. The Safety Data Sheet contains facts about the components, primarily solvents and acids which present the dangerous characteristics. The Safety Data Sheet will be sent on request. All values and recommendations above are to be considered as guidance only. Many factors beyond our control may have an influence on the coating result. Should a problem arise, please contact us and we will advise accordingly. We reserve the right to alter the above specifications.

Date issued: 2016-10-24 (Valid 1 year from issue date)

Latest update: 161005